

APPLICATION OF MIM IN POWER TOOLS

CASE STUDY – POWER TOOLS

APPLICATION – POWER TOOL



Parts with non-uniform wall thickness produced with MIM

- Lead time reduced by almost 50% resulting in smoother supply chain
- Material wastage reduced by 30% when compared with bar stock machining

SOLUTION



PRODUCT DESCRIPTION

- Material :- MIM 4605 (Hardened & Tempered steel)
- Weight :- 23 grams
- Segment :- Consumer
- Annual Requirement :- 70K
- Producing the parts in conventional methods results in more material wastage
- The part has to be loaded in different orientations to machine which requires more lead time

CUSTOMER PAIN POINTS

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Application of MIM parts in Power Tools at INDO-MIM



Part Name : Chainsaw Sprocket

- Earlier this was manufactured through Forging and Machining, and the strength was approximately 1300MPa.
- INDO-MIM has developed special materials in Stainless Steel which enhance the product efficiency and can provide strength of approximately 2000MPa.
- Migration of components from conventional process to MIM leads to better Surface Finish.



Application of MIM parts in Power Tools at INDO-MIM



Part Name : Armature



Part Name : Adjustment Knob



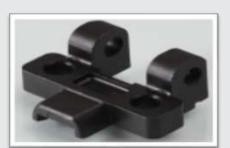
Part Name : Yoke Guide



Part Name : Centre Ring



Part Name : Lock Out Bar



Part Name : Front Plate Support



Part Name : Tie Bar

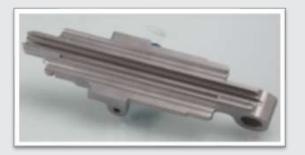


Part Name : Probe Stop



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Part Name : Front Plate



Part Name : Reed Plate



Part Name : Dosing Lever



Part Name : Probe Release



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Creating Value :

BE,

In-depth technical competence International presence

Application and Industry Expertise

Long-term Relationships

THANK YOU

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